**Enclosed Cam Lift**

**Requirements for Finished Part Unless Otherwise Specified**

- DMIS shown are in inches unless otherwise specified.
- Tolerances fractional = 1/64.
- Corner break (external) or burr: .002 to .0030 (or equivalent).
- Fillet radius (internal): .002 to .0030.
- General finish: 63 max.
- Thread chamfer (or CSK): 1 to 1 1/2 threads deep.
- Surface intersections: .010 max.
- Holes and features to be on the Q: .010 max.

**Tolerances Unless Otherwise Specified**

<table>
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<tr>
<th>Decimals</th>
<th>Angles</th>
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<tbody>
<tr>
<td>.XX</td>
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<td>.005</td>
<td>X=.01</td>
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<td>.00005</td>
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**Materials**

- Nylatron

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**Drawings**

- Refrigerator Raiders Refrigerator Raiders Refrigerator Raiders Refrigerator Raiders

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