Questions and Answers from Tony @ AMB Die Casting

1. What are the minimum and maximum thicknesses on the Material?
   - Zinc has a minimum casting of 50 thousandths
2. How is the webbing on the inside of the bases determined?
   - To show webbing view and then show the webbing. Show datum points to show references
3. What is the draft angle that has to be used on the parts?
   - Draft Angle has a minimum of 1 degree per side, on longer pieces it should have a 2 degree per side angle.
4. What is the material properties of the zinc used?
   - Material is Zinc ZA# 3, 5, or, 7. #3 is recommended
   - Website for info (www.diecasting.org/dce)
5. How is the nylar connected to the zinc parts?
   - Nylar connection is probably a press fit, but not positive
6. Are the holes placed in the material during or after the casting process?
   - Holes under 100 thousandths are drilled, otherwise it is done during casting.
7. Can there be a hole on a fillet?
   - Padlock hole can be drilled, it would be very difficult to cast it.
   - Machining can be done after casting is done.